



Brock's Performance • 4064 E. Patterson Road • Dayton, OH 45430 • Phone: 937-912-0054 • Fax: 937-912-0062

## SUZUKI GSX-R1000 (01-06) OIL PAN BAFFLE INSTALLATION INSTRUCTIONS

The Oil Pan Baffle for the GSX-R1000 is used to keep oil off the crankshaft for reduced losses, while also keeping oil around the pickup during hard launches or wheelies preventing the loss of oil pressure.

### Check Package Contents:

*The Package Contents Include:*

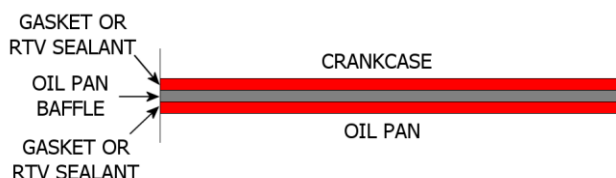
1. One (1) Oil Pan Baffle

If your package contents differ, please contact Brock's Performance at 937-912-0054.

For additional installation support please refer to the OEM service manual.

### Removal Instructions:

1. Support the bike using a wheel stand or lift.
2. Remove lower fairings, exhaust system, and drain the engine oil.
3. Remove (14) bolts securing the oil pan and remove. Tap lightly with a rubber or plastic mallet to break the pan free. **Do not pry on oil pan or damage of sealing surfaces may occur.**
4. Clean gasket surfaces of oil pan and crankcase with solvent (brake parts cleaner) or gasket remover. Gasket surfaces must be clean and oil free to have a leak free installation. Clean oil pan baffle with a solvent to remove any oils or preservatives on the baffle. **Do not scrape surfaces with a razor blade or sharp tool, damage to the gasket surface will result in oil leaks.**
5. Install the oil pan and baffle with (2) gaskets or an oil resistant RTV sealer (Suzuki Bond) sandwiching each side of the baffle (Fig 1). The oil pan baffle will only fit the engine one way with the large opening to the front of the bike. Replace the (14) oil pan bolts. It is recommended to replace the gasket washers on the oil pan bolts at this time.
6. Tighten the (14) oil pan bolts to 84 lb-in (9.5 N·m) in a diagonal pattern.
7. Replace exhaust system, lower fairings, and refill engine oil.



**WARNING: IMPROPER INSTALLATION MAY RESULT IN OIL LEAKS WHICH MAY DAMAGE ENGINE OR CAUSE AN ACCIDENT. ALWAYS CHECK FOR LEAKS AFTER WARMING ENGINE. BROCK'S PERFORMANCE PRODUCTS WILL NOT BE RESPONSIBLE OR LIABLE FOR ANY INJURY OR DAMAGE CAUSED BY IMPROPER INSTALLATION, MISUSE, OR USE OF THIS PRODUCT FOR ANY OTHER PURPOSE.**

**ALL BROCK'S PERFORMANCE PRODUCTS ARE DESIGNED FOR CLOSED-COURSE RACETRACK USE ONLY!**

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