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## HONDA GROM/MSX125 (14-15) FULL EXHAUST INSTALLATION INSTRUCTIONS

### Check Package Contents:

1. One (1) Head Pipe Mounting Flange
2. One (1) Head Pipe
3. One (1) Muffler
4. One (1) Muffler Mounting Bracket
5. One (1) Package Containing Springs, Spring-puller, and Mounting Hardware

**If your package contents differ, please contact Brock's Performance at 937-912-0054.**

**For additional installation support please refer to the OEM service manual.**



**Remove the Stock Exhaust System:** *Be sure the bike is completely cool before starting the installation.* Remove the muffler heat shield bolt (1) and slide shield forward to release. Loosen the exhaust clamp (2) that secures the muffler to header connection. Remove the two muffler-mount bolts (3 & 4) and carefully remove the muffler. Remove the bolt (5) holding the rear of the header. Support the stock header and remove the header nuts (6 & 7) to completely remove header. **Note:** *The stock exhaust gasket will be reused, but inspect and replace if necessary.*



**Install Muffler Mounting Bracket:** Remove the two bolts (8 & 9) holding the brake reservoir to the rear set. Position the bracket on the outside of the reservoir and reinstall the stock bolts. Torque bolts to 10 lb-ft (13.5 N·m)

**Install Performance Exhaust System:** Using the supplied nuts (10 & 11), install the head pipe mounting flange. Do not over tighten; max recommended torque is 10 lb-ft (13.5 N·m). Install the head pipe and attach spring from flange to head pipe. Install the muffler onto the head pipe and secure with the supplied hardware to the muffler-mounting bracket (12) loosely. Attach the spring from the muffler to head pipe and adjust the system by hand as required to ensure proper clearance. Torque the muffler-mounting bolt securely to the bracket to 10 lb-ft (13.5 N·m).



**Check, Clean, Ride:** Before starting the motorcycle check for proper clearance between all components (suspension, bodywork, engine, etc.) Wipe the entire exhaust system with rubbing alcohol to remove any oil/fingerprints prior to starting. Enjoy your new Brock's Performance exhaust system.

**ALL BROCK'S PERFORMANCE PRODUCTS ARE DESIGNED FOR CLOSED-COURSE RACETRACK USE ONLY!**

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