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## HONDA GROM/MSX125 (14-17) VELOCITY STACK (#204234) INSTALLATION & AIRBOX MOD

**Modification of your airbox is recommended in conjunction with installing the Brock's Performance Billet Velocity Stack in order to achieve maximum performance gains.**

1. Removal of the airbox from the bike is necessary to perform these modifications. Refer to the factory service manual for instructions on removing the airbox.
2. Remove the eight (8) screws holding the airbox lid in place. Once you have the lid removed, remove the one (1) screw holding the air filter in place.
3. Remove the mesh screen on the backside of the air filter. Using a razor blade, carefully remove the four (4) black plastic rivets holding the screen in place (See Figure 1).
4. Remove the retaining clip that secures the snorkel into the airbox. Using a drill and a ¼ drill bit, carefully drill out the two (2) black plastic rivets holding the retaining clip in place. *Caution: do not drill all the way through airbox.* Once the retaining clip is removed, remove the snorkel (See Figure 2).
5. Insert the velocity stack where the snorkel was removed, lining up the cutout notch on the velocity stack with the extended portion of the intake tract, and press firmly into place (See Figure 3).
6. Reassemble the airbox in reverse order of disassembly. Refer to the factory service manual for instructions on reinstalling the airbox.

**Fig 1**



**Fig 2**



**Fig 3**



**All Brock's Performance products are designed for closed-course racetrack use ONLY!**

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