



Brock's Performance • 4064 E. Patterson Road • Dayton, OH 45430 • Phone: 937-912-0054 • Fax: 937-912-0062

YAMAHA R1/M (15-18) SLIP-ON EXHAUST SYSTEM INSTALLATION INSTRUCTIONS

The Brock's Performance slip-on exhaust system for the Yamaha R1/M is high-performance exhaust system that replaces the OEM muffler and catalytic converter.

Check Package Contents:

The Package Contents Include:

1. One (1) Muffler
2. One (1) Secondary Collector
3. One (1) Package Containing Hardware
4. One (1) Package Containing Instructions

If your package contents differ, please contact Brock's Performance at 937-912-0054.

For additional installation support please refer to the OEM service manual.

FIG 1

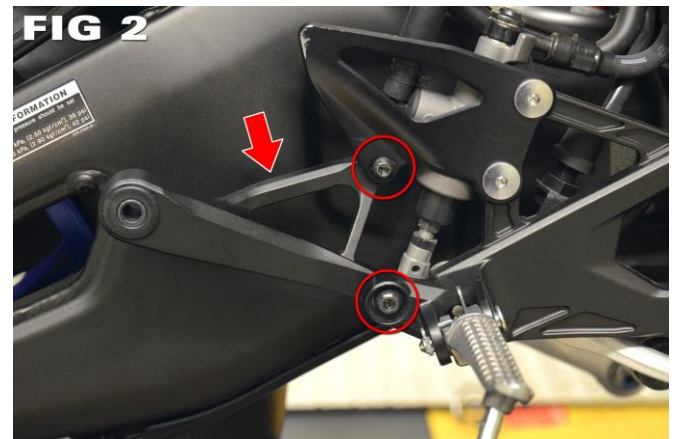


Removal Instructions:

1. Support the bike using a wheel stand or lift.
2. Remove the OEM muffler, heat shields, and catalytic converter.
3. Remove the EXUP (servo) cables and oxygen sensor.

Note: A [Servo Buddy](#) or [BrockFLASH](#) ECU can be purchased to prevent the check engine light from activating after EXUP and/or oxygen sensor removal.

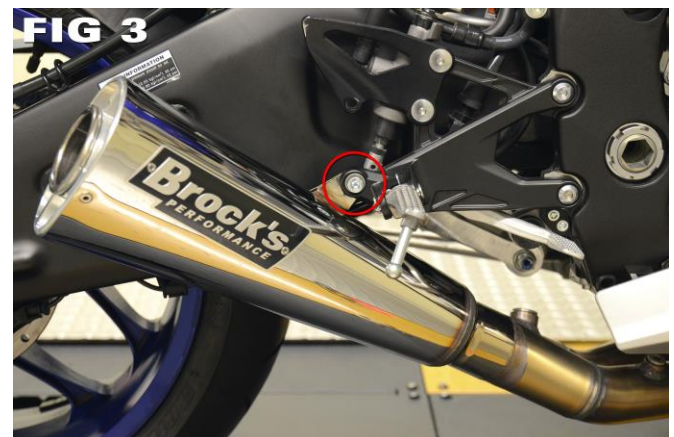
4. Remove the OEM muffler bracket attached to the rearsets (Fig 2).



Installation Instructions:

Note: Before installing the performance exhaust system, preassemble all components to check fitment. A slight ovaling of the exhaust tubing can occur during production; this is normal. Apply WD-40® to the pipe joints to ease assembly, adjustment, and disassembly.

5. Install the Secondary Collector onto the OEM head pipes.



6. Install the Muffler onto the Secondary Collector. Align the mounting tab with the OEM rearsets (Fig 3).
7. Secure the muffler to the OEM rearsets using the supplied hardware.
8. Using the supplied cap (or [Brock's PAIR Block Off Plates](#)) block off the PAIR system following the supplemental instructions.

Note: If the bike is equipped with a BrockFLASH ECU or Dynojet PCV, removal of the OEM oxygen sensor is required for optimum performance. Block off plugs are included.



DO NOT START BIKE UNTIL A MINIMUM OF A 1/4-INCH (6 MM) CLEARANCE IS OBSERVED BETWEEN THE EXHAUST COMPONENTS AND ALL BODYWORK/PARTS.

- Failure to ensure proper clearance may result in burned plastic. Brock's Performance exhaust systems are designed to provide appropriate clearances. If minimum clearances are not obtained, remove the springs on the exhaust system and adjust until proper clearance is achieved.
- It is recommended that the entire exhaust system is wiped down with **rubbing alcohol** to remove oil and fingerprints before starting the bike. This will help prevent tarnishing of the finish after the bike has been started and the exhaust has heated up.
- **Fender eliminator kits are recommended on some models; see BrocksPerformance.com for more details.**

Congratulations! Installation is complete.

ALL BROCK'S PERFORMANCE PRODUCTS ARE DESIGNED FOR CLOSED-COURSE RACETRACK USE ONLY!

For more information on Brock's Performance Warranty and Terms and Conditions:

BrocksPerformance.com > Brock's Support > Customer Service > Terms and Conditions

For Questions and Comments:

BrocksPerformance.com > Brock's Support > Customer Service > Contact us or call 937-912-0054