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YAMAHA R1/M (2015) ALIEN HEAD 2 SLIP-ON EXHAUST SYSTEM INSTALLATION INSTRUCTIONS

The Alien Head 2 slip-on for the Yamaha R1/M (2015) is a high performance cat-delete slip-on exhaust system that replaces the OEM muffler and catalytic converter.

Step 1: Check Package Contents:

The Alien Head 2 Slip-On Exhaust System is shown (Figure 1).

The Package Contents Include:

1. One (1) Alien Head 2 Muffler
2. One (1) Secondary Collector
3. One (1) Package Containing Springs, Spring Puller and Mounting Hardware
4. One (1) Packet Containing Instructions and Supplemental Information

If your package contents differ, please contact Brock's Performance.

FIG 1



Note: A slight ovaling of the tubing can occur during the manufacturing process; this is normal. A twisting motion may be required during assembly/disassembly.

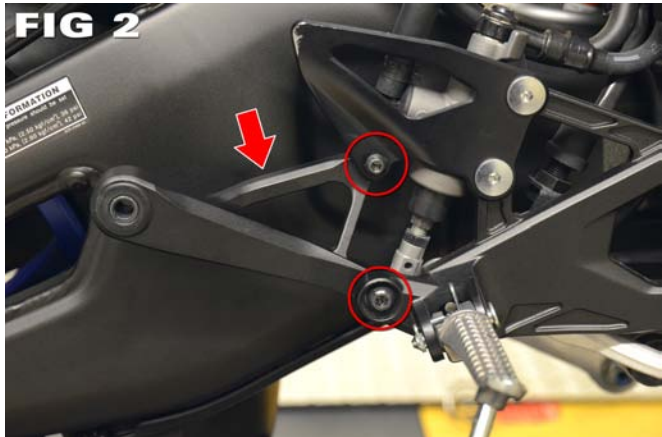
For additional support please refer to the OEM service manual. It can be found here:

BrocksPerformance.com > Customer Service > Installation Instructions > [R1 \(2015\) Service Manual](#)

Step 2: Remove the OEM Exhaust: Remove the OEM muffler, heat shields, and exhaust chamber (catalytic converter) referring to the [OEM service manual](#). Removal of the EXUP (servo) cables and O2 sensors will also be required. If you're not using a Power Commander 5 your OEM O2 sensors can be installed in the Brock's Performance secondary collector (apply anti-seize). A Servo Buddy or Brock's ECU Re-flash can be purchased to prevent the check engine light from activating after EXUP removal.

Step 3: Remove the OEM Muffler Bracket: Unbolt and remove the muffler-mounting bracket that attaches to the rearsets. You will no longer need this for your Brock's Performance system (Figure 2).

Step 4: Install Secondary Collector and Muffler: Install the secondary collector onto the OEM head pipes. Apply WD-40® to the pipe joints to ease assembly. Install the muffler onto the secondary collector. Adjust as necessary to ensure that the muffler tab aligns with the bottom rearset bracket hole (Figure 3). Using the supplied hardware, attach the muffler-mounting tab to the bracket. Attach the supplied spring from the muffler to the collector and wiggle the muffler to make sure it is fully seated. Tighten the muffler mounting bolt/nut.



Caution: Failing to follow the steps below may result in damage to your bike!

DO NOT START BIKE UNTIL YOU HAVE ENSURED A MINIMUM ¼-INCH CLEARANCE BETWEEN THE EXHAUST COMPONENTS AND ALL BODYWORK/PARTS.

- Failure to ensure proper clearance may result in burned plastic. Brock's Performance exhaust systems are designed to provide appropriate clearances. If minimum clearances are not obtained, remove the springs on the exhaust system and adjust until proper clearance is achieved.
- It is recommended that the entire exhaust system be wiped down with **rubbing alcohol** to remove oil and fingerprints before starting the bike. This will help prevent tarnishing of the finish after the bike has been started and the exhaust has heated up.



CONGRATULATIONS! INSTALLATION IS COMPLETE.

All Brock's Performance products are designed for closed-course racetrack use ONLY!

For more information on Brock's Performance Warranty and Terms and Conditions: www.BrocksPerformance.com
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