



Brock's Performance • 4064 E. Patterson Road • Dayton, OH 45430 • Phone: 937-912-0054 • Fax: 937-912-0062

KAWASAKI ZX-10R (16-) ALIEN HEAD 2 SLIP-ON EXHAUST (3/4 SYSTEM) INSTALLATION INSTRUCTIONS

The Alien Head 2 Slip-On Exhaust for the Kawasaki ZX-10R (16-) is a high performance slip-on exhaust (3/4 system) that replaces the OEM muffler and catalytic converter.

Step 1: Check Package Contents:

The Alien Head 2 Slip-On Exhaust System is shown (Figure 1).

The Package Contents Include:

1. One (1) Alien Head 2 Muffler
2. One (1) Mid-Pipe (Elbow)
3. One (1) Package Containing Springs, Spring Puller and Mounting Hardware
4. One (1) Packet Containing Instructions and Supplemental Information

FIG 1



If your package contents differ, please contact Brock's Performance.

Note: A slight ovaling of the tubing can occur during the manufacturing process; this is normal. A twisting motion may be required during assembly/disassembly.

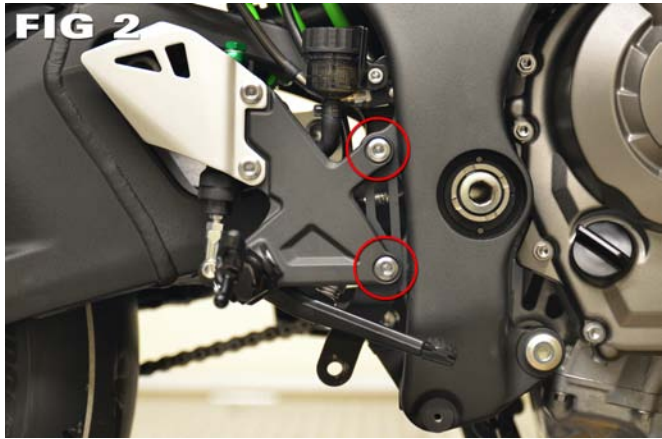
For additional support please refer to the OEM service manual. It can be found here:

BrocksPerformance.com > Customer Service > Installation Instructions > [ZX-10R \(16\) Service Manual](#)

Step 2: Remove the OEM Exhaust: Remove the OEM muffler body (muffler), front muffler body cover (heat shield) and premuffler chamber (catalytic converter) referring to the [OEM service manual](#). Removal of the EXUP (servo) cables will also be required. If you're not using a Power Commander 5 your OEM O2 sensor can be retained. A Servo Buddy or Brock's ECU Flash can be purchased to prevent the check engine light from activating after EXUP removal.

Step 3: Install the Muffler Mounting Bracket: Remove the two bolts securing the right-side rearset to the frame. Install the muffler-mounting bracket between the frame and rearset and reinstall the bolts (Figure 2). Tighten to the specified torque value listed in your OEM service manual.

Step 4: Install Mid-Pipe (Elbow) and Muffler: Install the slip-on elbow on the OEM head pipes. Apply WD-40® to the pipe joint to ease assembly. Install the muffler onto the elbow. Adjust as necessary to ensure that the muffler tab aligns with the bottom muffler bracket hole (Figure 3). Using the supplied hardware, attach the muffler-mounting tab to the bracket. Attach the supplied spring from the muffler to the elbow and wiggle the muffler to make sure it is fully seated. Tighten the muffler mounting bolt/nut.



Caution: Failing to follow the steps below may result in damage to your bike!

DO NOT START BIKE UNTIL YOU HAVE ENSURED A MINIMUM ¼-INCH CLEARANCE BETWEEN THE EXHAUST COMPONENTS AND ALL BODYWORK/PARTS.

- Failure to ensure proper clearance may result in burned plastic. Brock's Performance exhaust systems are designed to provide appropriate clearances. If minimum clearances are not obtained, remove the springs on the exhaust system and adjust until proper clearance is achieved.
- It is recommended that the entire exhaust system be wiped down with **rubbing alcohol** to remove oil and fingerprints before starting the bike. This will help prevent tarnishing of the finish after the bike has been started and the exhaust has heated up.



CONGRATULATIONS! INSTALLATION IS COMPLETE.

All Brock's Performance products are designed for closed-course racetrack use ONLY!

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