



Brock's Performance Products • 4064 East Patterson Road • Dayton, OH 45430 • Phone: 937-912-0054 • Fax: 937-912-0062

## Installation Instructions for Brock's CT Series Full Titanium Exhaust System

The CT Series Exhaust System for the Kawasaki ZX-14 (06-13) is a high performance 4-2-1 exhaust, which replaces the stock headers, mid-pipes, and mufflers. The system is available in either single or dual outlet.



**\*\*\*PAIR BLOCK OFF MUST BE PERFORMED TO PREVENT PREMATURE EXHAUST FAILURE\*\*\***

### STEP 1: CHECK PACKAGE CONTENTS:

1. Four (4) Header Mount Flanges
2. Four (4) Spigots
3. One (1) Right and One (1) Left Side Header (Primaries)
4. One Collector
5. Package Containing Springs, Spring Puller, and Supplemental Information
6. One (1) Elbow (or two (2) if dual)
7. One (1) CT muffler (or two (2) if dual)
8. One Red Cap

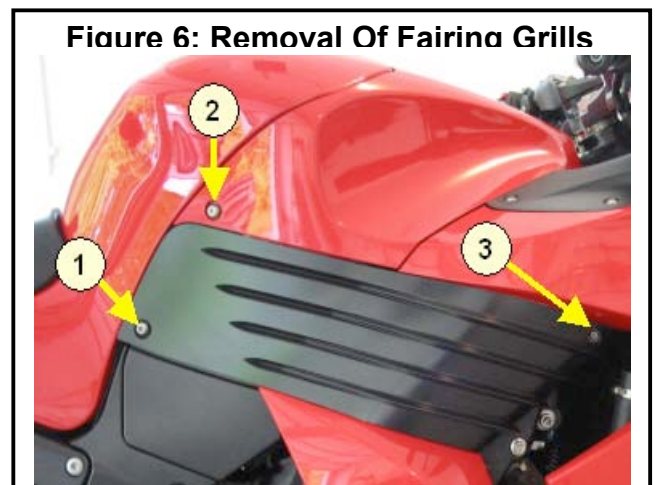
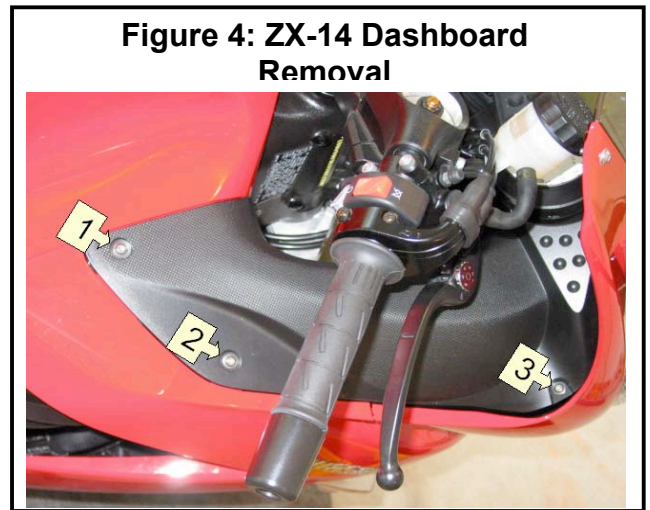
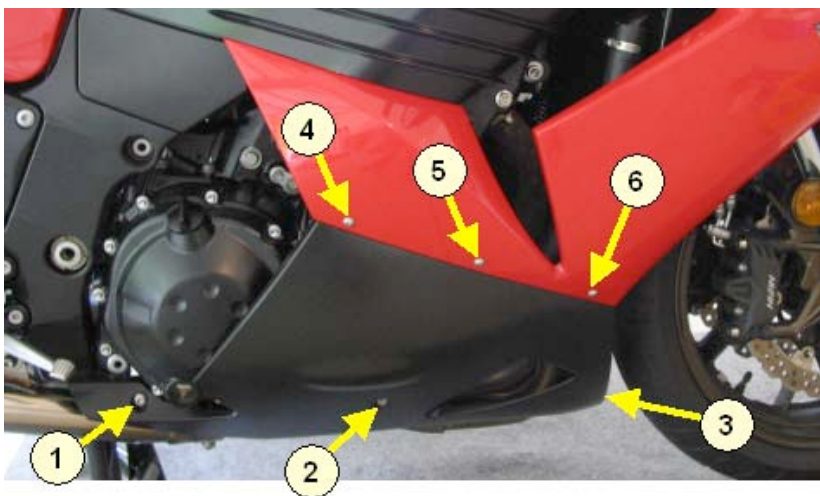
**STEP 2: PRE-ASSEMBLE HEADERS, COLLECTOR, AND MID-PIPE TO INSURE PROPER FIT BETWEEN ALL PARTS:** Brock's Performance pre-assembles the exhaust system before it is shipped to your door. We ask you to do this to insure there was no shipping damages incurred before you start disassembling your bike. A lot of our customers use WD-40 applied to the joints to ease assembly, adjustment, and/or disassembly.

**STEP 3: REMOVE ZX-14 RIGHT AND LEFT DASHBOARDS:** The right and left dashboards are held in place by three fasteners (Figure 4) which are removed with a No. 4 hex head wrench. Note that all dashboard and fairing fasteners have thin plastic washers located between the fastener head and the plastic bodywork. Be careful to save the plastic washers. To avoid losing fasteners and washers it is recommended that the installer place them in a container once they are removed.

**STEP 4: REMOVE ZX-14 LOWER FAIRING:** The lower fairing consists of separate right and left side panels, both of which should be removed. The locations of the bolts and quick rivet holding the fairing in place are illustrated in Figure 5. Details are provided below.

- The quick rivet is located in the front of the fairing (3), aft of the front tire, and holds the left and right panels together. Remove the quick rivet using a thin blade screwdriver to lift the rivet head. Then pull the rivet from the bodywork. This will release the right panel from the left panel.
- Remove the lower fairing fasteners & washers (1 & 2) on the right fairing panel with a No. 5 hex head wrench.
- Remove the upper fairing fasteners & washers (4, 5, & 6) on the right fairing panel with a No. 4 hex head wrench.
- Note that the top of the fairing incorporates slots into which hooks at the bottom of the mid fairing (red bodywork) fit. These hooks are shown in Figure 8. Pull the bottom of the lower fairing panel away from the bike and then downward to clear the hooks from the slots. The right side lower fairing should now separate easily from the mid-fairing.
- Repeat for the left side lower fairing.

**Figure 5: Removal of ZX-14 Lower Fairing**



**STEP 5: REMOVE THE RIGHT AND LEFT FAIRING GRILLS**

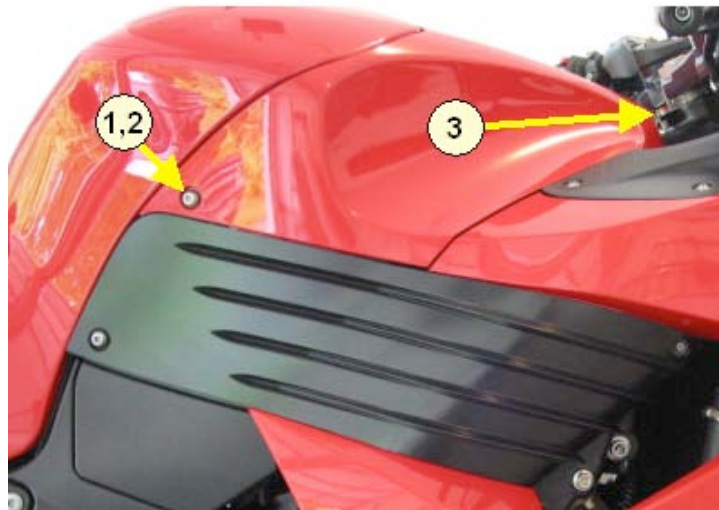
- Remove fasteners and washers at positions 1 and 2 (Figure 6) for the right side fairing grill with a No. 5 hex head wrench.
- Remove fastener 3 with a No. 4 hex head wrench.
- The fairing grill is now held in place by three stoppers inserted into the mid-fairing (reference Figure 8). Pull the fairing grill away from the mid-fairing to release and remove.
- Repeat for the left fairing grill.

**STEP 6: REMOVE THE RIGHT AND LEFT FAIRING GRILLS**

- Remove fasteners and washers at positions 1 and 2 (Figure 6) for the right side fairing grill with a No. 5 hex head wrench.
- Remove fastener 3 with a No. 4 hex head wrench.
- The fairing grill is now held in place by three stoppers inserted into the mid-fairing (reference Figure 8). Pull the fairing grill away from the mid-fairing to release and remove.
- Repeat for the left fairing grill.

**STEP 7: REMOVE THE TANK COVER:** The tank cover is held in place by three fasteners (Figure 7). Fastener 1 is located on the right side, fastener 2 on the left side, and fastener 3 at the front of the cover. Note that fasteners 1 and 2 were removed in Step 6. Remove fastener 3 with a No. 5 hex head wrench. The tank is now held in place by stoppers and hooks located on the right and left side (refer to Figure 8). Pull the tank cover evenly in an outward direction on both sides to clear the stoppers and hooks. Then lift the tank cover to remove it from the bike frame.

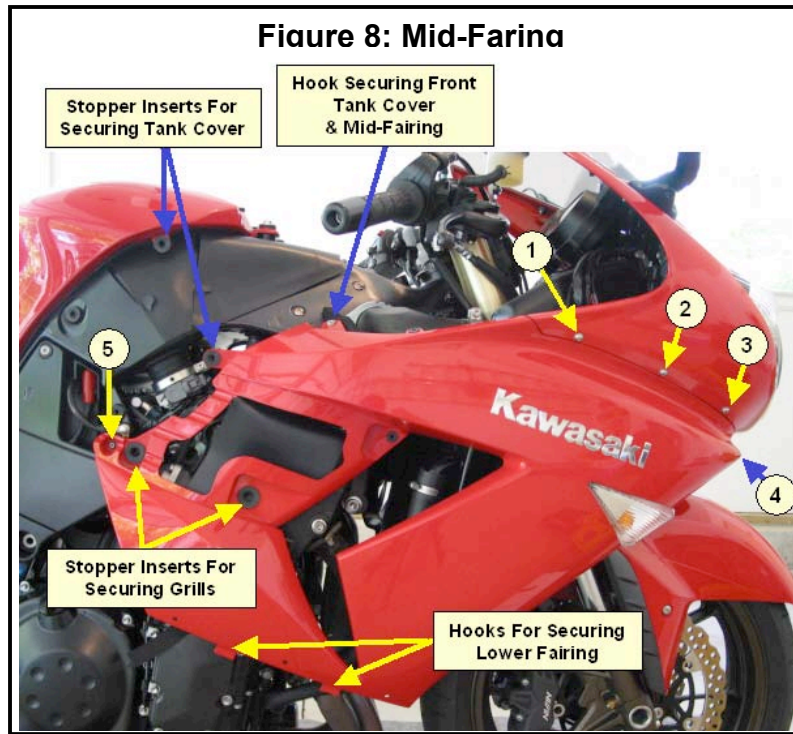
**Figure 7: Removal Of The Tank Cover**



**STEP 8: REMOVE THE LEFT AND RIGHT MID-FAIRINGS:** Note that the turn signal wiring is connected to the electrical system using a quick connect. When removing the mid-fairing take care not to damage the connector.

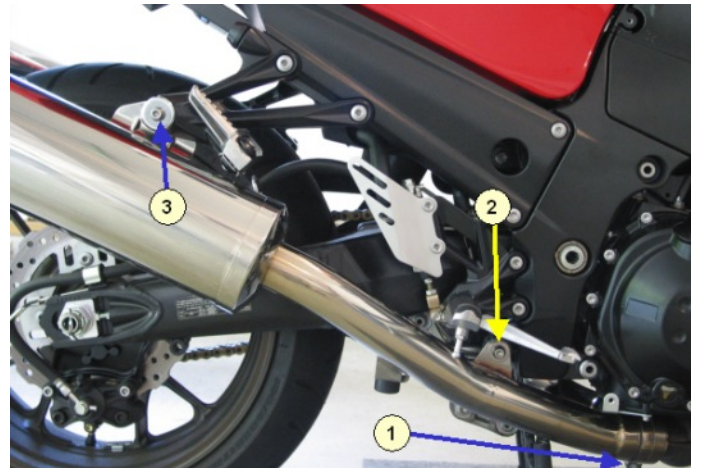
- Remove the quick rivet 4 located under the front of the mid-fairing. Use a pin or small hex head wrench to push the center of the quick rivet inward. Then remove the rivet using a small flat head screwdriver.
- Remove fasteners at locations 1, 2, and 3 using a No. 4 hex head wrench.
- Pull the lower section of the fairing outward and then pull the fairing downward to release it from the front fairing. Be careful not to pull the fairing too far from the body. While holding the fairing, disconnect the flasher wiring at the quick disconnect. Now remove the fairing.

**NOTE:** I had previously removed the lower aft fairing and installed a center stand. Therefore, I have not provided instructions for removal of the lower aft fairing. If required, removal of this lower fairing is straightforward. It is held in place by three easy to locate fasteners. Simply remove these fasteners with the appropriate hex head wrench to release the aft fairing from the frame.



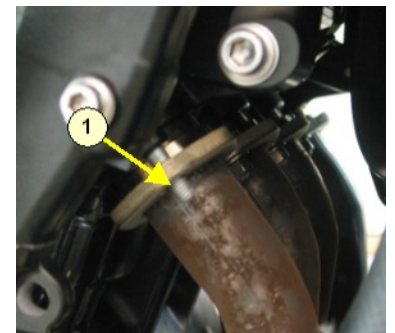
### STEP 9: REMOVE THE STOCK RIGHT AND LEFT SIDE MUFFLER BODIES:

- Loosen the forward mid-pipe clamp using a ratchet and 12mm socket.
- Remove the bolt at location 2 with a No. 6 hex head wrench (Right side only). Hold the backside nut with a 14 mm open-end wrench.
- Remove the nut at position 3 using a ratchet with 14mm socket. Hold the fastener in place with a No. 6 hex head wrench.
- Support the muffler with your leg to release the pressure on the bolt. Remove the bolt.
- Pull the muffler body aft to release it from the forward collector.



**STEP 10: REMOVE THE STOCK HEADER ASSEMBLY:** The procedure described below does not require removal of the radiator. However, the fit is tight and care should be taken to avoid damage to the radiator.

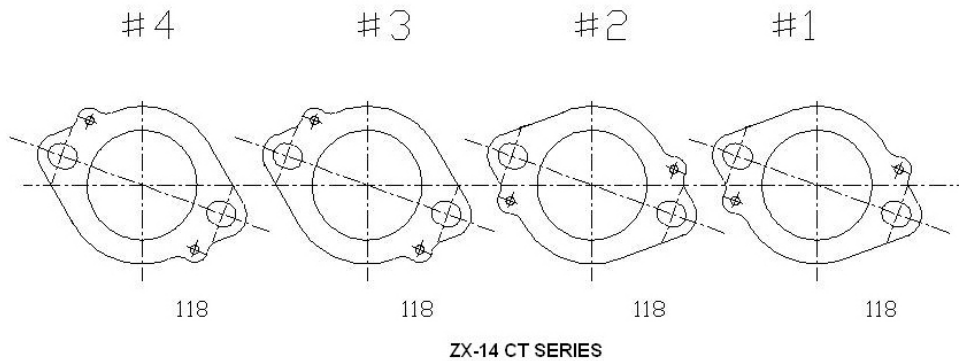
- Remove the header nuts using a ratchet with 12mm socket. Use of an extension will allow easier access to the header bolts. There are two bolts per header. Once the bolts are removed do not allow the header flange to fall and contact the radiator. Carefully move the flange to a position away from the radiator.
- Once all bolts are removed, carefully remove the header from the engine. Avoid contact with the radiator.





**STEP 11: INSTALL THE HEADER MOUNT FLANGES:**

Install the four header mount flanges and spigots using nuts from the stock parts. Do not completely tighten the nuts. Leaving them loose will allow easier adjustment when the header pipes are fitted. Nuts will be tightened after the header pipes are installed.



**Orient Flange on Engine as Shown**

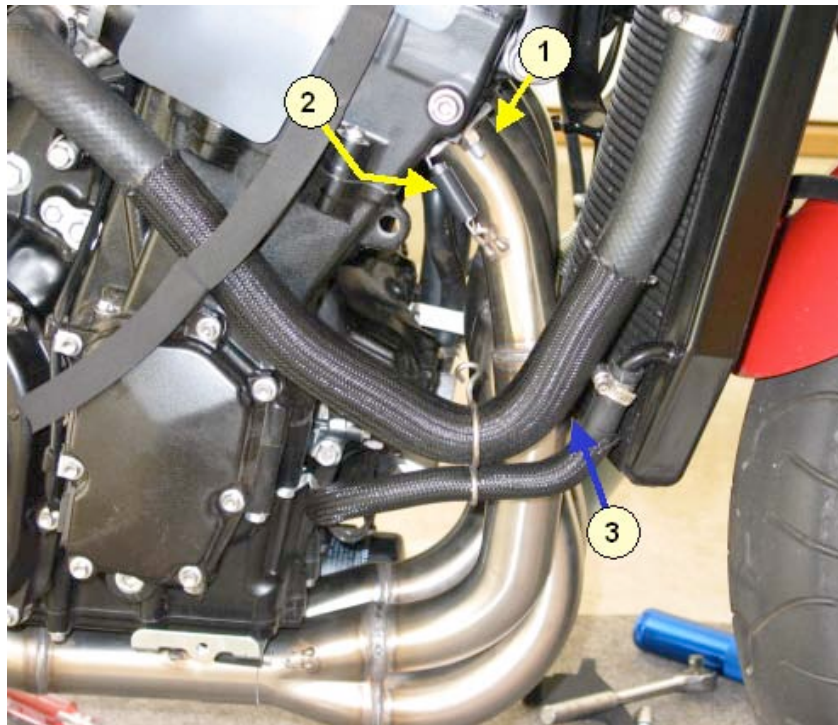
**STEP 12: INSTALL THE HEADER AND COLLECTOR ASSEMBLY:**

Install the header and collector assembly as a unit, without the mid-pipe. This allows easier manipulation of the assembly to insure proper fit, while avoiding contact with the radiator.

Each header inlet will have one mount spring, which secures it to the flange. With the exception of the 3<sup>rd</sup> header flange from the right side, all springs are easily installed after the headers are mounted on the flange spigots. I recommend installing the spring to this 3<sup>rd</sup> flange prior to installing the header pipes. The spring is located on the left side of the flange, not the right. Prior to installing the headers apply a small amount of Permatex Ultra Copper to the inside of each head pipe. This will insure a high temperature seal is created. Be careful; avoid contact with the radiator while installing the header pipes. Once they are in place adjust the pipes as necessary to avoid contact with the radiator. Tighten the flange nuts. Do not over tighten. Max recommended torque is 10 ft-lb. Now attach the springs from the flanges to the header pipes.

Do not attach the springs holding the collector to the headers. The following figure shows the installed assembly. The headers (1) are attached to the spigots by a spring (2). There is a tight fit between the bottom of the header assembly and the radiator (3), but the two parts should have adequate clearance so that no contact is made. Adjust as required.

### Installed Header Assembly



### STEP 13: INSTALL THE MID-PIPE AND MUFFLER:

- Slip the forward end of the mid-pipe onto the aft end of the collector and rotate to maximize clearance from the aft lower fairing (Left side also for dual systems)
- Insert the stock muffler-mounting bolt (4) through the muffler tab, locate the muffler inlet onto the exit of the mid-pipe, and slide the stock-mounting bolt inside the frame bracket. Place the stock nut on the bolt and tighten the assembly to hold in place. Do not fully tighten until final adjustments have been made.
- Adjust the assembly by hand as required and then attach mount springs. Tighten the muffler mount bolt securely.



**\*\*\*CAUTION: PAIR BLOCK OFF MUST BE PERFORMED IN ORDER TO PREVENT PREMATURE EXHAUST FAILURE. PLEASE REFER TO THE PAIR BLOCK OFF INSTRUCTIONS THAT WERE INCLUDED OR FIND THEM AT BROCKSPERFORMANCE.COM. FAILURE TO PERFORM THIS MODIFICATION WILL VOID PRODUCT WARRANTY\*\*\***

#### **NOTICE**

You have now completed installation of the CT Series Titanium Exhaust System. If you did not purchase a Power Commander, then replace the fairings in reverse order from the fairing removal. If you have a Power Commander installed then you should contact Brock's Performance Products for the appropriate fuel map. It is highly recommended that a Power Commander (or similar mapping system) and appropriate map be installed with any non-stock exhaust system, including both full and slip-on systems.

**DO NOT START BIKE UNTIL FAIRINGS HAVE BEEN INSTALLED AND YOU HAVE INSURED A MINIMUM 1/4-INCH CLEARANCE BETWEEN THE EXHAUST COMPONENTS AND ALL BODYWORK**

Failure to insure proper clearance may result in burned plastic and you burn it, it's your fault. Brock's exhaust system is designed to provide the appropriate clearance. If the minimum clearance is not obtained, remove the springs on the exhaust system, loosen the muffler hanger strap, and adjust until proper clearance is achieved. I personally had no problems and did not need to make any final adjustments.

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**Brock's Performance Products are designed for Closed-Course Racetrack use ONLY!**

For more information go to: [www.BrocksPerformance.com](http://www.BrocksPerformance.com), click: Installation Instructions

Email: [Advice@BrocksPerformance.com](mailto:Advice@BrocksPerformance.com) or call the office at 937-912-0061

Brock's Performance Products policies and warranty information: [www.BrocksPerformance.com](http://www.BrocksPerformance.com), click: Policies



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### ZX-14 (06-11) AIRBOX BLOCK OFF

Pair valve block off is to prevent "deceleration pop".

1. Remove right side fairing and tank cover in front of gas tank.
2. Remove hose from air box and cut the tapered end straight, see fig. 1.



Fig. 1.

3. Place red plastic block off cap all the way into grommet as shown in fig. 2.



Fig. 2.

4. Insert hose all the way into block off cap as shown in fig. 3. (Make sure hose is in tight).



Fig. 3.

5. Replace fairings.

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For more information go to: [www.BrocksPerformance.com](http://www.BrocksPerformance.com), click: Installation Instructions

Email: [Advice@BrocksPerformance.com](mailto:Advice@BrocksPerformance.com) or call the office at 937-912-0061

Brock's Performance Products policies and warranty information: [www.BrocksPerformance.com](http://www.BrocksPerformance.com), click: Policies



# Brock's

## PERFORMANCE

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### Installation Instructions for Kawasaki ZX-14R (12-13) PAIR Block-Off

The red cap (#832050) included with your ZX-14R (12-13) exhaust system purchase is used to block off emissions (PAIR) to help prevent 'deceleration pop' and also prevent ram-air pressure loss from the airbox.

1. Remove left side fairing and locate the PAIR hose underneath the airbox.  
*See Figure 1 & 2.*
2. Remove PAIR hose from the grommet in the airbox. *See Figure 3.*
3. Cut the PAIR hose off flat, just below the 45° angle. *See Figure 4.*
4. Lubricate the red cap using WD40 and push the cap into the grommet. *See Figure 5.*
5. Install hose into the red cap as far as possible. *See Figure 6.*
6. Reassemble fairings in reverse order of disassembly.



**All Brock's Performance products are designed for closed-course race track use ONLY!**

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