

BODYWORK CUTTING INSTRUCTIONS FOR TI/SIDEWINDER EXHAUST SYSTEMS

Cutting the lower bodywork is required when installing Sidewinder exhaust (including TiWinder) systems. Follow this procedure for a custom appearance with necessary exhaust pipe clearances to prevent damage to the bodywork. This guide is for all makes and models.

Brock's Performance does **NOT** warrant burned plastic. Make sure clearance between exhaust pipes and plastic is a **MINIMUM** of 1/4 inch (6 mm).

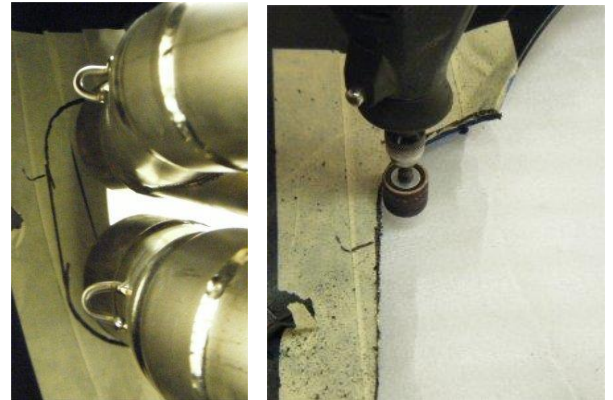
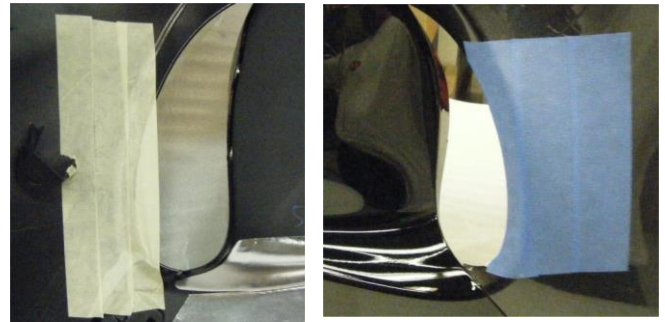
Recommended Tools:

- Coping Saw
- Masking (Painter) Tape
- Rotary Tool w/ Sanding Drum
- Permanent (Sharpie) Marker

For additional installation support please refer to the OEM service manual.

1. Completely install the Ti/Sidewinder exhaust system with bodywork removed. This will assure the system is aligned and fastened properly.
2. Remove megaphone and collector pipe.
3. Apply masking tape to the inside and outside area of the bodywork.
4. Install right side bodywork.
5. Press the bodywork against the pipes and hold. Using a permanent marker trace around the head pipes (Trace around springs if they come in contact with bodywork).
6. Remove right side bodywork.
7. Allowing for a minimum of 1/4" clearance, draw a new cut line 1/4" larger.
8. Using a coping saw, cut the area marked (for best fitment, cut in small amounts and test fit).
9. Carefully smooth cut edges using a rotary tool w/sanding drum.
10. Reinstall all bodywork, collector pipe, and megaphone.
11. Check for a minimum of 1/4" (6 mm) clearance around all exhaust components and desired appearance. Adjust as needed.

Caution: Some models require additional bodywork clearance around the megaphone. If 1/4" (6mm) clearance is not observed around the megaphone, repeat the steps above to alter the bodywork.



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