



Brock's Performance • 4064 E. Patterson Road • Dayton, OH 45430 • Phone: 937-912-0054 • Fax: 937-912-0062

YAMAHA R1 (09-14) CLUTCH MOD INSTALLATION INSTRUCTIONS

The Clutch Mod kit is used to disable the factory slipper clutch. The Clutch Mod is designed to eliminate "bucking" during dead stop launches while increasing clutch life.

Check Package Contents:

The Package Contents Include:

1. One (1) Clutch Mod

If your package contents differ, please contact Brock's Performance at 937-912-0054.

For additional installation support please refer to the OEM service manual.



Removal Instructions:

1. Support the bike on a wheel stand or lift.
2. Remove the clutch cover.

Caution: The clutch cover gasket is reusable. Take care to prevent damage. Replace as needed.

3. Remove the bolts securing the OEM clutch springs and tops.
4. Remove OEM pressure plate.
5. Remove the clutch inner hub nut.

Note: A special tool is available to ease removal/installation. Hold the clutch sleeve with a rag and use an impact to remove the nut.

6. Remove the three (3) OEM springs (the springs will not be reused).



DO NOT RE-USE

Installation Instructions:

7. Install the Clutch Mod onto the shaft with the recess over the clutch hub.
8. Install the clutch inner hub nut. Torque to 85 lb-ft (115 N·m). Stake the nut in place.
9. Install the OEM pressure plate.
10. Install the OEM clutch springs and tops.
11. Install the clutch cover.
12. Adjust clutch freeplay per the OEM service manual.



Attention: Although casual riding is generally unaffected after the installation of the Clutch Mod, some rear wheel "chirp, hop, or chatter" may be noticed.

ALL BROCK'S PERFORMANCE PRODUCTS ARE DESIGNED FOR CLOSED-COURSE RACETRACK USE ONLY!

For more information on Brock's Performance Warranty and Terms and Conditions:

BrocksPerformance.com > Brock's Support > Customer Service > Terms and Conditions

For Questions and Comments:

BrocksPerformance.com > Brock's Support > Customer Service > Contact us or call 937-912-0054