

Brock's Performance • 4064 E. Patterson Road • Dayton, OH 45430 • Phone: 937-912-0054 • Fax: 937-912-0062

BILLET FORK EXTENSION KIT (#962842 & 962829) INSTALLATION INSTRUCTIONS

The Billet Fork Extension Kit is designed to extend second generation (08-18) Suzuki Hayabusa forks. When using extended Hayabusa forks and Brock's Performance triple tree clamp, the user is easily able to adapt upside down (inverted) sportbike forks to Harley-Davidson motorcycles.

Check Package Contents:

The Package Contents Include:

- 1. Two (2) Upper Fork Extensions
- 2. Two (2) Lower Fork Extensions
- 3. Two (2) Upper Fork Extension O-rings
- 4. Two (2) Replacement Copper Washers

If your package contents differ, please contact Brock's Performance at 937-912-0054.

Note: See OEM Service Manual for 'front fork assembly' removal and installation instructions.

Installation Notes:

- Installation should be performed by a <u>certified suspension technician</u>.
- These instructions show 3-inch extensions being installed. Follow the same procedure for 2-inch extensions.
- Brock's Performance recommends replacing fork oil during this installation. Approximate total fill volume (per fork tube) is 18.63 oz. (550 mL) for 3 inch extensions and 17.82 oz. (527 mL) for 2 inch extensions.

Installation Instructions:

- **1.** Remove the damper rod bolt and copper washer from the lower fork tube, using an 8mm hex key. *(Fig 1)*
- 2. Place a clean drain pan under the lower fork tube and drain fork oil. (Fig 2)
- **3.** Unscrew upper fork cap using a 24mm socket. (*Fig 3*)
- **4.** Remove fork cartridge assembly. *(Fig 4)*

Note: Fork cartridge disassembly is <u>not</u> required (unless replacing spring).

- **5.** Place fork cartridge assembly in a soft jaw vice. Install lower fork extension. Torque lower fork extension to 16 lb-ft (22 N·m). *(Fig 5)*
- **6.** Apply general purpose grease to the upper fork extension o-ring and upper fork cap o-ring.
- 7. Screw upper fork extension into upper fork tube. Hand tighten only. (Fig 6)
- 8. Reinstall fork cartridge assembly. (Fig 7)
- **9.** Install damper rod bolt from step 1 with the replacement copper washer. Torque to 16 lb-ft (22 N·m). *(Fig 8)*









10. If reusing existing fork oil, pour fork oil drained in step 2 into a measured cup. Add necessary additional volume for the extensions and refill fork tube. (*Fig 9*)

- 2 Inch – additional 1.62 oz. (48 mL) per tube Approximately 17.82 oz. (527 mL) total per tube
- 3 Inch – additional 2.43 oz. (72 mL) per tube Approximately 18.63 oz. (550 mL) total per tube

11. Check fork oil level by height using a fork oil level gauge (fork fully compressed). To maintain stock oil levels, height should be 2.64 inches (67 mm) from the top of the upper fork extension. *(Fig 10)*

Note: Actual fluid volumes will vary depending on rider preferences. Higher viscosity (thicker) oil and higher oil levels equal a stiffer suspension. Adjust as needed.

- **12.** Tighten upper fork cap to the upper fork extension. Torque to 16 lb-ft (22 N·m). *(Fig 11)*
- **13.** Repeat procedure for second fork tube.













WARNING: Chassis adjustments can alter the handling characteristics of any machine, and a lowered vehicle is more likely to experience obstacle and/or cornering clearance contact problems.

CONGRATULATIONS! INSTALLATION IS COMPLETE.

ALL BROCK'S PERFORMANCE PRODUCTS ARE DESIGNED FOR CLOSED-COURSE RACETRACK USE ONLY!

For more information on Brock's Performance Warranty and Terms and Conditions: BrocksPerformance.com > Brock's Support > Customer Service > Terms and Conditions For Questions and Comments:

BrocksPerformance.com > Brock's Support > Customer Service > Contact us or call 937-912-0054