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## ZX-10R (16-20) ALIEN HEAD 2 SLIP-ON (3/4 SYSTEM) EXHAUST INSTRUCTIONS

The Alien Head 2 Slip-On Exhaust for the Kawasaki ZX-10R is a high-performance slip-on (3/4 system) exhaust that replaces the OEM muffler and catalytic converter.

### Check Package Contents:

The Package Contents Include (Fig 1):

1. One (1) Muffler
2. One (1) Elbow Pipe
3. One (1) Hardware Package
4. One (1) Instruction Packet

If your package contents differ, please contact Brock's Performance at 937-912-0054.

For additional installation support please refer to the OEM service manual.

**Note: A slight ovaling of the tubing can occur during production; this is normal. A twisting motion may be required during assembly/disassembly.**

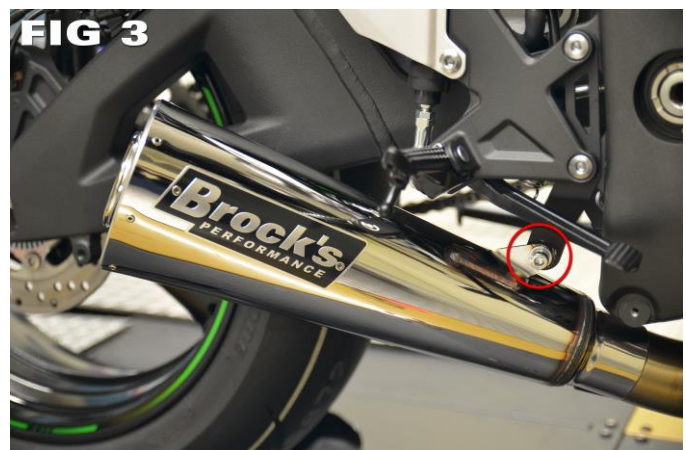
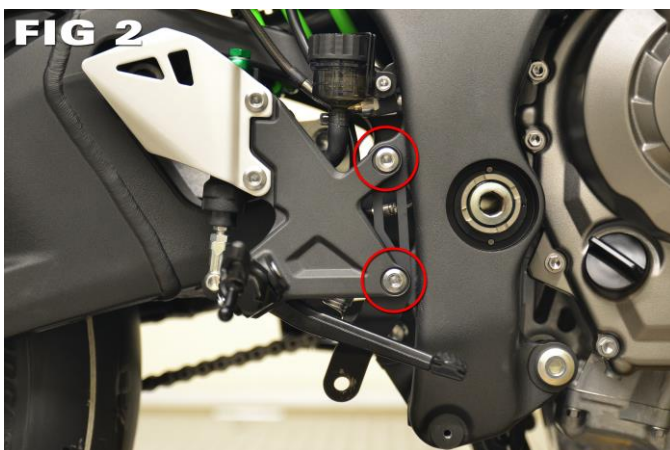
FIG 1



**Step 1: Remove the OEM Exhaust:** Remove the OEM muffler, front muffler heat shield, and catalytic converter. Removal of the EXUP (servo) cables will also be required. If a Power Commander 5 is **NOT** being used retain the OEM oxygen sensor. A [Servo Buddy](#) or [Brock's ECU Flash](#) can be purchased to prevent the check engine light from activating after EXUP (servo) removal.

**Step 2: Install the Muffler Mounting Bracket:** Remove two bolts securing the right-side reaset to the frame. Install the muffler-mounting bracket between the frame and reaset and reinstall the bolts (Fig 2).

**Step 3: Install Elbow Pipe and Muffler:** Install the elbow pipe on the OEM head pipes. Apply WD-40® to the pipe joint to ease assembly. Install the muffler onto the elbow. Adjust as necessary to ensure that the muffler tab aligns with the bottom muffler bracket hole (Fig 3). Using the supplied hardware, attach the muffler-mounting tab to the bracket. Attach the supplied spring from the muffler to the elbow and wiggle the muffler to make sure it is fully seated. Tighten the muffler mounting bolt/nut.



**Caution: Failing to follow the steps below may result in damage to the bike!**

**DO NOT START BIKE UNTIL A MINIMUM OF A 1/4-INCH (6 MM) CLEARANCE IS OBSERVED BETWEEN THE EXHAUST COMPONENTS AND ALL BODYWORK/PARTS.**

- Failure to ensure proper clearance may result in burned plastic. Brock's Performance exhaust systems are designed to provide appropriate clearances. If minimum clearances are not obtained, remove the springs on the exhaust system and adjust until proper clearance is achieved.
- It is recommended that the entire exhaust system is wiped down with **rubbing alcohol** to remove oil and fingerprints before starting the bike. This will help prevent tarnishing of the finish after the bike has been started and the exhaust has heated up.
- **Fender eliminator kits are recommended on some models; see BrocksPerformance.com for more details.**



**Congratulations! Installation is complete.**

**ALL BROCK'S PERFORMANCE PRODUCTS ARE DESIGNED FOR CLOSED-COURSE RACETRACK USE ONLY!**

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For Questions and Comments:

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